

State of Louisiana  
Department of Transportation and Development  
Materials and Testing Section Approved Materials Procedure  
for

**COLD GALVANIZING REPAIR COMPOUNDS**

**MATERIAL SPECIFICATION REFERENCE:**

DOTD Standard Specifications, Subsection 1008.05, Supplemental Provisions and Special Provisions

**APPROVED MATERIAL EVALUATION SUBMITTAL:**

The manufacturer shall submit a completed Approved Materials Evaluation Submittal to the DOTD Materials and Testing Section Coordinator listed below.

**PRELIMINARY REQUIREMENTS:**

The complete submittal must include:

- Complete Approved Materials Evaluation Form
- Letter requesting evaluation of the material
- Product Data Sheets
- Safety Data Sheet
- Manufacturer's specifications
- Sample
- Independent Laboratory Test Results (including any deleterious results after being tested in accordance with ASTM B 117 for 1500 hours)

NOTE: Evaluation will not begin until all required items listed above are received by the Materials Laboratory.

Certifications and/or Test Reports

Submit a Certificate of Analysis (CA) for samples to be submitted to the Materials and Testing Section. The CA shall show test results applicable to the intended use of the material and the test results shall meet all specifications listed or referenced in DOTD Standard Specifications, Subsection 1008.05, or Supplemental Specifications and Special Provisions.

Sample (to be furnished at no cost to the Department)

Qualification samples for this material shall be furnished in pressurized spray cans, approximately 67 mm (2 5/8 in.) diameter by 150 mm (6 in.) high or in one liter (one quart) friction top cans.

**PRELIMINARY REQUIREMENTS CONTINUED:**

The cans shall be completely labeled showing the following:

- Manufacturer
- Brand Name and/or Product Name
- Product Number
- Batch Number
- Percent Pigment and Vehicle
- Percent Non-Volatile
- Percent Zinc (of the pigment or non-volatile)
- Percent and Type of Propellant (if applicable)
- Any other Technical Information to Identify the Composition of the material

**TEST REQUIREMENTS:**

Laboratory Testing

The Department reserves the right to perform laboratory tests for items such as percent pigment and vehicle, percent non-volatile, percent zinc of the pigment or non-volatile, percent and type of propellant, if applicable.

Evaluation Time (4 Months)

**GENERAL:**

Upon completion of the evaluation, the submitter will be notified in writing concerning the results of the evaluation and whether the product will or will not be added to the Approved Materials List (AML). The DOTD Materials and Testing Section Coordinator shall be notified in writing of any change from the original product submittal. The Department reserves the right to re-evaluate any product or individual material at any time. A Certificate of Analysis (CA) of the material shall be submitted annually to the DOTD Materials and Testing Section Coordinator to remain on the AML.

It is also the manufacturer's responsibility to supply the contact information of the representative responsible for the material to the Materials Section Coordinator to remain on the AML. This is done by completing the Approved Materials Evaluation Form annually or when there is a change in the manufacturing representative responsible for the material.

**PROJECT ACCEPTANCE REQUIREMENTS:**

The inclusion of any product on the Approved Materials List is not blanket approval for its use. All products, regardless of prior approval, shall be sampled in accordance with the Materials Sampling Manual.

**DISQUALIFICATION AND REMOVAL:**

Any material may be removed from the AML at any time. Causes for removal from the AML may include, but are not limited to the following:

- Non-conformance with specifications
- Performance requirements
- Failure to notify the Department of any change in material formulation.
- Failure of the supplier to provide proper certifications as required by this procedure
- Failure to supply current contact information for the material representative in accordance with this procedure.

**REQUALIFICATION:**

Any product which has been disqualified and removed from the AML will be considered for re-evaluation only after submission of a formal request along with acceptable evidence that the problems causing the disqualification and/or removal have been resolved.

**DOTD MATERIALS AND TESTING SECTION COORDINATOR:**

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