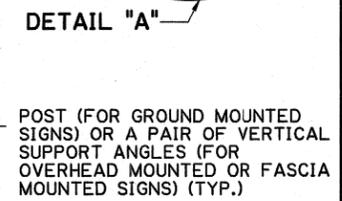


* MAY BE ADJUSTED TO MISS SIGN POST OR VERTICAL SUPPORTS



NOTES:

- EXTRUDED ALUMINUM PANELS WILL BE ALLOWED TO BE USED AS AN ALTERNATE TO SIGN PANEL DETAILS FOR TYPE "D" AND "E" GROUND MOUNTED AND OVERHEAD SIGNS ONLY. NUMBER AND SPACING OF POST SHALL MATCH THOSE SHOWN FOR PANEL DETAILS.
- ALL 12" EXTRUDED ALUMINUM PANELS SHALL BE ALUMINUM ALLOY 6063-T6. ALL POST CLIPS SHALL BE ALUMINUM ALLOY 356-T6. ALL EXTRUDED PANEL BOLTS AND POST CLIP BOLTS SHALL BE ALUMINUM. ALL HEX LOCK NUTS SHALL BE ALUMINUM ALLOY 2017-T4. ALL POST CLIP BOLTS SHALL BE TORQUED TO A MINIMUM OF 175 IN.-LBS. ALL POST CLIP BOLTS, SHALL HAVE HEADS DESIGNED TO FIT THE BOLT SLOTS IN THE PANELS.
- TYPE "E" SIGNS SHALL BE ATTACHED TO PRIMARY SIGNS WITH ALUMINUM TEE SUPPORTS, [DOUBLE THE HEIGHT OF THE TYPE "E" SIGN PLUS ONE(1) FOOT ONE(1) INCH FOR LENGTH OF TEE], POST CLIPS, POST CLIP BOLTS, AND HEX LOCK NUTS.
- FOR NEW OVERHEAD SIGNS (INCLUDING FASCIA MOUNTED) INCORPORATING EXISTING MOUNTS, THE CONTRACTOR WILL PLACE VERTICAL SUPPORT ANGLES WITHOUT SPLICES THAT EXTEND THE FULL HEIGHT OF THE EXTRUDED PRIMARY SIGN PANEL.
- FOR NEW TYPE D SIGNS INCORPORATING EXISTING MOUNTS, THE EXISTING POST MAY BE REUSED IF THE NEW SIGN PANEL DOES NOT EXTEND OVER 2'-0" ABOVE THE EXISTING POST. SUCH NEW SIGNS WILL BE MOUNTED TO ALUMINUM TEE SUPPORTS BEGINNING AT THE TOP OF THE SIGN AND EXTENDING DOWNWARD FROM THE TOP OF THE POST THE DISTANCE THE NEW SIGN IS ABOVE THE EXISTING POST PLUS 1'-0". ONE TEE IS REQUIRED ADJACENT TO EACH EXISTING POST AND ATTACHED WITH POST CLIPS AS SHOWN FOR NEW TYPE E SIGNS. IF THE NEW SIGN EXTENDS OVER 2'-0" ABOVE THE EXISTING POST, THE CONTRACTOR IS TO REPLACE THE EXISTING POST AND MEET DETAILS FOR NEW CONSTRUCTION.
- REFLECTIVE SHEETING FOR EXTRUDED PANELS: ONLY SPLICES THAT OCCUR AS PART OF THE MANUFACTURING PROCESS SHALL BE PERMITTED. A MAXIMUM OF TWO VERTICAL SPLICES ON ANY ONE SIGN FABRICATED USING EXTRUDED PANELS, WITH ONE SPLICE PER EXTRUDED PANELS SHALL BE ALLOWED. ALL "EXIT ONLY" PANELS THAT ARE DETAILED WITH THE TOP AND/OR BOTTOM EDGE NOT AT AN EXTRUDED PANEL EDGE SHALL BE FABRICATED FROM 080" ALUMINUM AND ATTACHED AS AN OVERLAY. ALL OTHER "EXIT ONLY" PANELS SHALL BE FABRICATED BY APPLYING THE YELLOW REFLECTIVE SHEETING ON THE EXTRUDED PANELS. THE REFLECTIVE SHEETING APPLIED TO EXTRUDED PANELS SHALL EXTEND APPROXIMATELY $\frac{1}{4}"$ OVER EACH SIDE AND SHALL BE ADHERED TO THE SIDE OF THE PANEL.
- THIS SHEET TO BE USED WITH WIND LOAD MAP AND GENERAL NOTE SHEET.

☒ POSSIBLE LOWER MOUNTED TYPE E SIGN NOT SHOWN. WHEN LOWER MOUNT IS REQUIRED, IT SHALL BE CENTERED BETWEEN THE EDGES OF THE MAIN SIGN.

DATE OF FABRICATION:

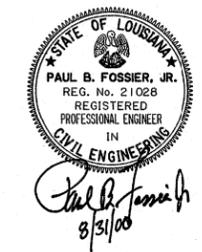
SIGN SIZE:

SHEETING MANUFACTURER CODE:

12"

DETAIL "A"

2" LETTERING IN LAST 12" OF SIGN, SEE MISCELLANEOUS NOTE ON GENERAL NOTE SHEET OF TRAFFIC SIGN DETAILS.



SHEET NUMBER		PARISH		FEDERAL PROJECT		STATE PROJECT	
DESIGNED	P. FOSSIER	CHECKED	P. FOSSIER	DATE	JULY 2000	SHEET	6 OF 11
DETAILED	G. GRASS	CHECKED	G. GRASS	REVISION DESCRIPTION			
EXTRUDED ALUMINUM SIGNS		TYPE D & E SIGNS		BD.2.7.2.0.6 - ROADSIDE TRAFFIC SIGNS			
BRIDGE AND STRUCTURAL DESIGN		DOTD					